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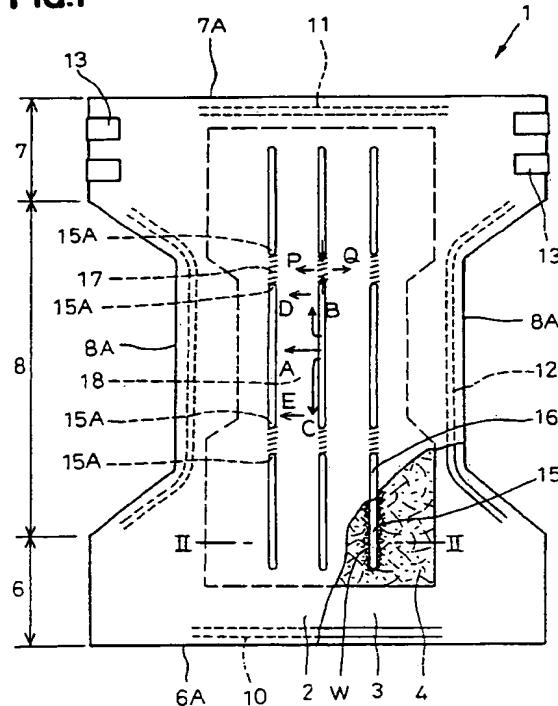
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### (54) Disposable absorbent article

(57) A disposable absorbent article (1) comprises a liquid-absorbent core (4) disposed between a liquid-permeable topsheet (2) and a liquid-impermeable backsheet (3). The core (4) is provided intermittently in longitudinal and transverse directions thereof with a plural-

ity of linear slits (15) extending therethrough and extending longitudinally of the article, thereby to promote spread of body fluids. The topsheet (2) and backsheet (3) are bonded to each other along the slits (15) to form linear grooves (16) extending along the slits (15).

FIG. I



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## D scription

The present invention relates to a disposable absorbent article and more particularly to an absorbent article such as a disposable diaper, an incontinence pad, a menstruation napkin and the like for absorption and containment of body fluids.

Japanese Laid-Open Utility Model Application No. Heil-141707 discloses a disposable diaper comprising a liquid-absorbent core divided into several pieces spaced from one another so that top- and backsheets covering the core are bonded to each other between each pair of the adjacent pieces. Japanese Laid-Open Utility Model Application No. Hei2-84623 discloses a disposable diaper comprising a liquid-absorbent core provided with linear slits extending through a thickness of the core and extending longitudinally of the core so that top- and backsheets covering the core are bonded to each other along these linear slits.

In the arrangement disclosed in the aforesaid Application No. Heil-141707, a region of the core lying in a crotch zone of the diaper is soon saturated with body fluids discharged predominantly onto this region and undesirable leakage of body fluids begins before the other region is more or less saturated with body fluids, since body fluids can not spread from one piece to another piece of the divided core. In the arrangement disclosed in the aforesaid Application No. Hei2-84623, effective use of a total width of the core in the crotch zone is difficult, since body exudates can spread longitudinally of the diaper but can not spread transversely of the diaper. Consequently, the middle region of the core lying in the crotch zone may be soon saturated with body fluids before side edge regions of the core lying in transversely opposite regions of the crotch zone and may give the wearer a significant wet feeling.

In view of such problem, it is a principal object of the invention to provide a disposable absorbent article so improved that a high diffusivity is assured even when a liquid-absorbent core is provided with linear slits extending longitudinally of the article and the core is held against shifting aside during use of the article.

The object set forth above is achieved, according to the invention, by a disposable absorbent article comprising a liquid-permeable topsheet, a liquid-impermeable backsheet and a liquid-absorbent core disposed between these two sheets and extending longitudinally of the article, wherein the absorbent core is provided intermittently in longitudinal and transverse directions thereof with a plurality of linear slits extending therethrough longitudinally of the article so that the topsheet and the backsheet are integrally bonded to each other along the linear slits to form linear grooves extending along the linear slits.

Preferably, the absorbent core contains a hydrophilic fibrous material of at least 50% by weight and a density of the fibrous material contained in each interrupted region defined between each pair of adjacent

ends of the longitudinally aligned linear slits is adjusted to be higher than a density of the fibrous material contained in the remaining region of the core.

Preferably, the density of the fibrous material con-

5 tained in the core is adjusted to be higher along a side edge region, having a width of at least 2mm, of each core section defined by each pair of the linear slits transversely adjacent to each other than in the remaining re- gion of this core section.

10 The invention will be described by way of example with reference to the accompanying drawings, in which:-

15 Fig. 1 is a plan view, partially broken away, showing an embodiment of the invention in the form of dis- posable diaper;

Fig. 2 is a sectional view taken along a line II-II in Fig. 1; and

Fig. 3 is a plan view showing a variant of the diaper shown by Fig. 1.

20 Referring to Fig. 1 which is a plan view as partially broken away, a diaper 1 comprises a liquid-permeable topsheet 2, a liquid-impermeable backsheet 3 and a liquid-absorbent core 4 disposed between these two sheets 2, 3 and extending longitudinally of them from the viewpoint of its components and is longitudinally composed of a front waist region 6, a rear waist region 7 and a crotch region 8 interposed between these two regions 6, 7. The topsheet 2 and the backsheet 3 extend outward beyond a peripheral edge of the core 4 and have their inner surfaces water-tightly bonded to each other at their outward extensions. The front and rear waist regions 6, 7 are provided along their longitudinally outer ends 6A, 7A with elastic members 10, 11 bonded in a stretched condition to an inner surface of at least one of the topsheet 2 and the backsheet 3 so as to surround together a wearer's waist and the crotch region 8 is provided along its transversely opposite side edges 8A with elastic members 12 also bonded in a stretched condition to an inner surface of at least one of the topsheet 2 and the backsheet 3 so as to surround a wearer's respective legs. The rear waist zone region is provided at its transversely opposite side edges with tape fasteners 13 attached thereto. The core 4 is formed longitudinally as well as transversely thereof with a plurality of intermittently aligned slits 15.

25 Now referring to Fig. 2 which is a sectional view taken along a line II-II in Fig. 1, the linear slits 15 define gaps extending through the core 4. Along them, the topsheet 2 is curved downward until it comes in direct contact with the backsheet 3 and is integrally bonded to the backsheet 3 so as to form a plurality of linear grooves 16 each having a width of about 1 to 15mm, preferably of about 2 to 10mm and its inner wall being defined by the topsheet 2.

30 The core 4 contains a hydrophilic fibrous material of at least 50% by weight. While it is preferred to use wood pulp fibers as such material, other natural or re-

generated fibrous materials may be effectively used. The core may further contain other materials such as discrete particles of a water insoluble polymeric hydrogel or hydrophobic thermoplastic synthetic fibers up to 50% by weight. Referring to the sectional view of Fig. 2, the density of the hydrophilic fibrous material in the core 4 is adjusted to be higher in its side edge region W having a width of at least 2mm, preferably in its peripheral region than the remaining region of each section defined by a pair of adjacent linear slits 15. More specifically, the density is adjusted to be progressively decreased from said side edge to the middle of said core section. Referring to Fig. 1, the density is adjusted to be higher along interrupted regions 17 (indicated by oblique lines) defined between respective pairs of ends 15A of the longitudinally aligned linear slits 15 than along the other regions, for example, in said core sections opposed to each other across each of the interrupted regions 17. The density in each interrupted region 17 is preferably adjusted to be higher than the density in the side edge region W, but may be substantially the same as the latter.

With the diaper 1 constructed as described, the topsheet 2 and the backsheet 3 are bonded to each other along the respective linear slits 15 and therefore it is unnecessary to bond the core 4 to the topsheet 2 and/or the backsheet 3 without any apprehension that the core 4 might shift during use of the diaper 1. Body fluids such as urine flowing into the linear grooves 16 first spread longitudinally of the diaper 1. The body fluids generally tend to spread from the regions in which the density of the fibrous material is relatively high toward the regions in which the density of the fibrous material is relatively low and tend to spread more rapidly in the regions in which the density is relatively high than in the regions in which the density is relatively low. Consequently, the body fluids received by the linear grooves 16 spread inward into the core 4 as indicated by an arrow A and, in the peripheral regions W of the linear slits 15 along which the density of the fibrous material is relatively high, the body fluids rapidly spread longitudinally of the diaper 1 as indicated by arrows B, C. Also after such spreading, the body fluids spread inward into the core 4 as indicated by arrows D, E. In the proximity of each end 15A, the body fluids rapidly spread into the adjacent interrupted region 17 containing the fibrous material at a relatively high density and further spread from the interrupted region 17 transversely of the diaper 1 as indicated by arrows F, G. In this manner, the presence of the peripheral regions W as well as the interrupted regions 17 both containing the fibrous material at relatively high densities allows the body fluids discharged onto the crotch region 8 to spread longitudinally as well as transversely without staying there and thereby alleviates an undesirable wet feeling of the crotch region 8. The presence of the interrupted regions 17 particularly allows the body fluids to spread rapidly transversely of the diaper 1 and thereby allows a total width of the core 4 to be

effectively used although the core 4 is provided with the linear slits 15 which might otherwise tend to prevent the body fluids from spreading transversely of the core 4.

Fig. 3 is a view similar to Fig. 1 but showing a variant

5 in arrangement of the linear slits 15 and the linear grooves 16. The linear slits 15 are intermittently arranged so as to be aligned with one another longitudinally of the core 4, but the interrupted regions 17 provided in respective pair of adjacent linear slits 15 are not 10 in mutual alignment transversely of the core 4. Also in this variant, the interrupted regions 17 indicated by oblique lines contain the fibrous material at a density higher than the other regions.

In order further to promote spread of the body fluids

15 in the diaper 1, the density of the fibrous material contained in the core 4 may be adjusted to be progressively increased from the crotch region 8 toward the front and rear waist regions 6, 7. Alternatively, any suitable agent increasing the hydrophilicity (surfactant) may be applied 20 to the linear grooves 16 or tape-like sheet strips having a high diffusing ability may be interposed between the topsheet 2 and the backsheet 3 in the respective linear grooves 16.

Components of the diaper 1 may be made of the

25 materials conventionally used in the field of disposable diaper. For example, the topsheet 2 may be made of a nonwoven fabric or a perforated plastic film; the backsheet 3 may be made of a plastic film such as polyethylene; and the core 4 may be made of the previously 30 described shaped fibrous material. To adjust the density of the fibrous material in the core 4, a weight per unit area of pulp fibers may be partially changed while a shaping pressure is maintained at a constant level or inversely the shaping pressure may be partially 35 changed while the weight per unit area is maintained at a constant level. Bonding of various components such as the topsheet 2 and the backsheet 3 may be achieved by using adhesive such as hot melt adhesive and heat-sealing technique for heat-sealable materials. The diaper 1 is not limited to the open type as shown and the 40 invention is applicable to the pants type diaper formed by bonding the front and rear waist regions along their transversely opposite side edges.

The article according to the invention allows the

45 body exudates predominantly discharged onto the crotch region, in the respective linear slits, to spread readily longitudinally of the article and allows, in the interrupted regions between the linear slits longitudinally aligned with one another, to spread transversely of the article. Since the core is formed with the linear slits extending longitudinally of the article, these linear slits are 50 intermittently arranged longitudinally as well as transversely and the topsheet and the backsheet are bonded to each other along the respective linear slits so as to form the linear grooves. The density of the hydrophilic fibrous material contained in the interrupted regions defined between respective pairs of adjacent longitudinal ends of the linear slits may be adjusted to be relatively

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high in order to promote spread of the body fluids in the longitudinal direction as well as in the transverse direction of the core. The density of the fibrous material contained in each core sections defined by each pair of adjacent linear slits may be adjusted to be higher along the side edge region of this core section than in the remaining region of the same core section in order further to promote spread of the body fluids longitudinally along said side edge region. In this manner, the article according to the invention allows a liquid-absorbent ability of the core in its transverse direction to be effectively used in spite of the presence of the longitudinal linear slits and thereby an undesirable wet feeling of the crotch region is avoided.

Furthermore, due to the topsheet and the backsheet being bonded to each other so as to form the respective linear grooves, the core is prevented from shifting longitudinally as well as transversely. As a result, there is no apprehension that the core might be moved aside to cluster, which gives the wearer an unpleasant feeling or reduces the excretion absorbing ability of the core.

#### Claims

1. A disposable absorbent article comprising a liquid-permeable topsheet, a liquid-impermeable backsheet and a liquid-absorbent core disposed between these two sheets and extending longitudinally of them,

wherein said core is provided intermittently in longitudinal and transverse directions thereof with a plurality of linear slits extending therethrough longitudinally of said article, and said topsheet and said backsheet are fixedly bonded to each other along said linear slits to form linear grooves extending along said linear slits.

2. The article as claimed in Claim 1, wherein said core contains a hydrophilic fibrous material of at least 50% by weight and the density of said fibrous material contained in each interrupted region defined between each pair of adjacent ends of the longitudinally aligned linear slits is adjusted to be higher than the density of said fibrous material contained in the remaining region of said core.

3. The article as claimed in Claim 1 or 2, wherein the density of the fibrous material contained in said core is adjusted to be higher along a side edge region having a width of at least 2 mm of each core section defined by each pair of said linear slits transversely adjacent to each other than in the remaining region of said core section.

4. The article as claimed in Claim 3, wherein the density of the fibrous material contained in said core is

adjusted to be progressively decreased from the side edge region of each said core section defined by each pair of said linear slits to the middle of said core section.

- 5. The article as claimed in Claim 3 or 4, wherein the density in each interrupted region defined between each pair of adjacent ends of the longitudinally aligned linear slits is adjusted to be higher than the density in the side edge region of each said core section defined by each pair of said linear slits.
- 10 6. The article as claimed in Claim 3 or 4, wherein the density in each interrupted region defined between each pair of adjacent ends of the longitudinally aligned linear slits is adjusted to be substantially the same as that in the side edge region of each said core section defined by each pair of said linear slits.
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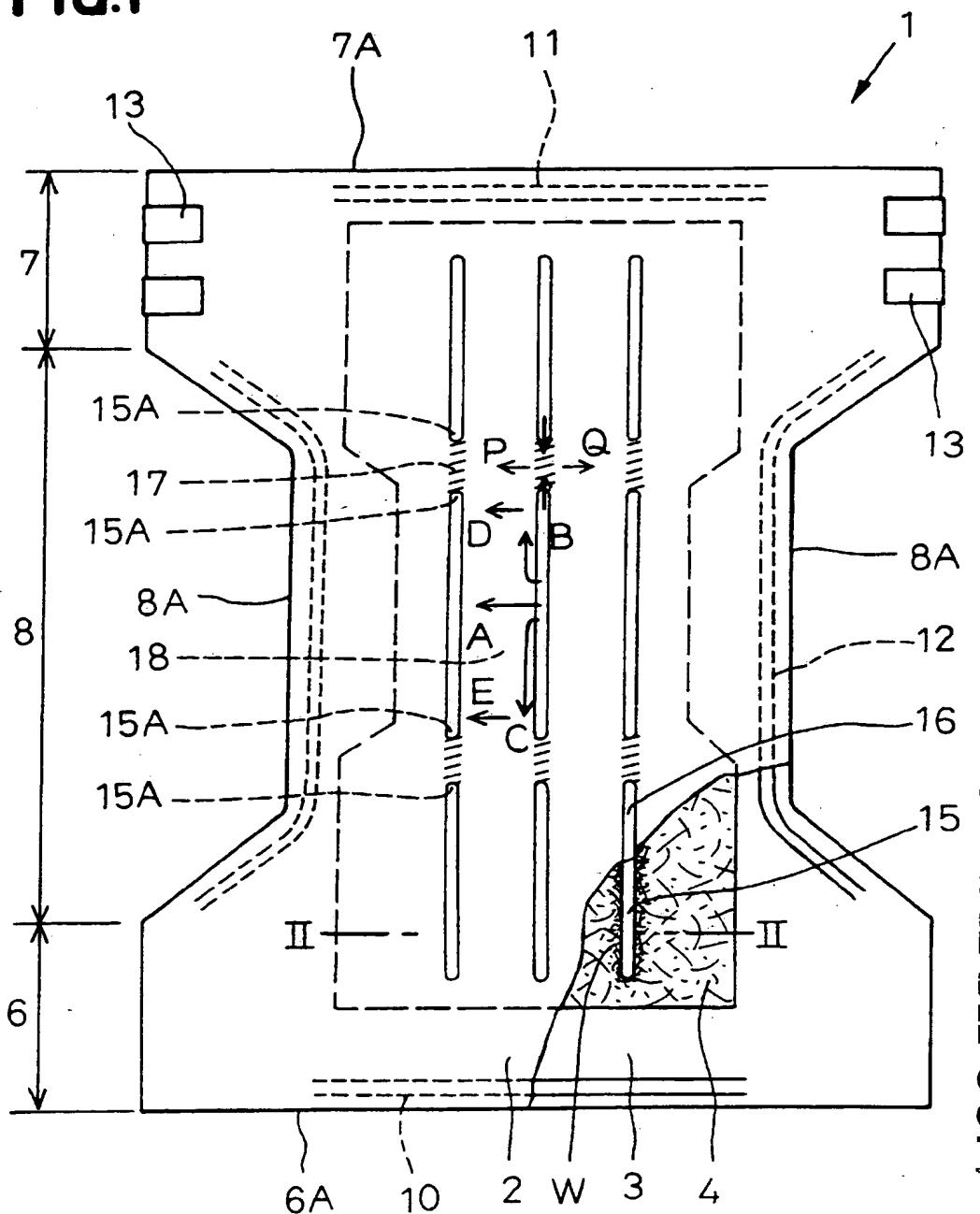
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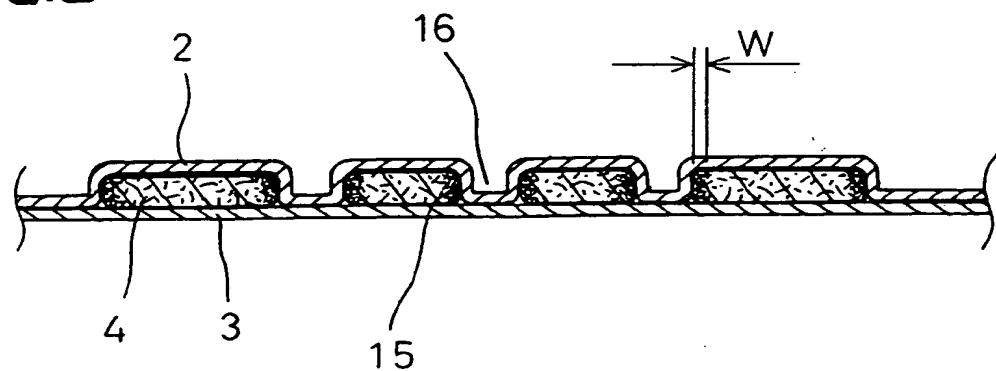
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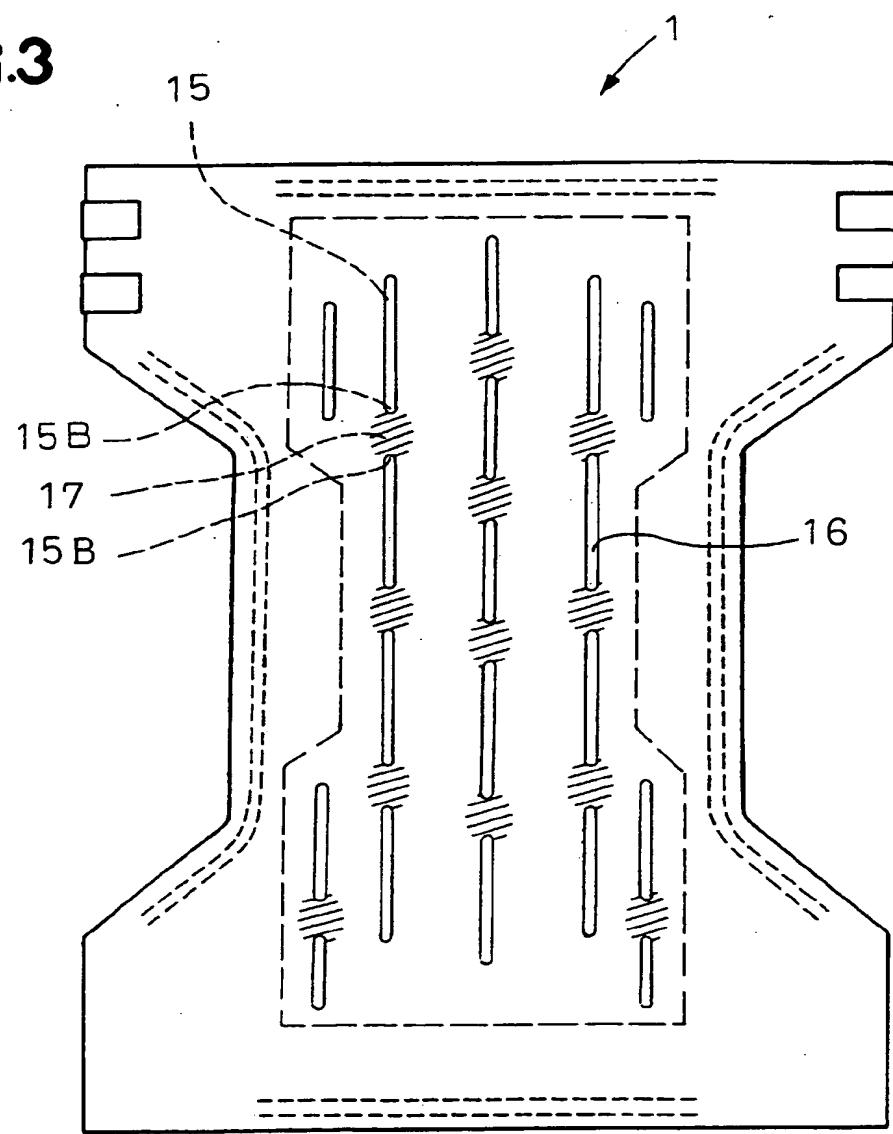
**FIG. I**



**FIG.2**



**FIG.3**





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## EUROPEAN SEARCH REPORT

Application Number  
EP 96 30 5937

DOCUMENTS CONSIDERED TO BE RELEVANT									
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)						
X	DE-A-32 05 931 (VEREINIGTE PAPIERWERKE SCHICKEDANZ) * claims 1,2; figures 1,2 * * page 5, line 19 - page 6, line 4 * ---	1-4,6	A61F13/15						
A	US-A-3 927 673 (G.N.TAYLOR) * abstract; figures 1,2 *	1							
A	EP-A-0 067 916 (JOHNSON & JOHNSON BABY PRODUCTS) * abstract; figures 3,5,8 * * page 8, line 24 - page 9, line 10 *	1,3,4							
A	GB-A-2 105 592 (COLGATE-PALMOLIVE) * abstract *	2-6							
	-----								
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)						
			A61F						
<p>The present search report has been drawn up for all claims</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Place of search</td> <td style="width: 33%;">Date of completion of the search</td> <td style="width: 34%;">Examiner</td> </tr> <tr> <td>THE HAGUE</td> <td>27 November 1996</td> <td>Nice, P</td> </tr> </table> <p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone      Y : particularly relevant if combined with another document of the same category      A : technological background      O : non-written disclosure      P : intermediate document</p> <p>T : theory or principle underlying the invention      E : earlier patent document, but published on, or after the filing date      D : document cited in the application      L : document cited for other reasons      &amp; : member of the same patent family, corresponding document</p>				Place of search	Date of completion of the search	Examiner	THE HAGUE	27 November 1996	Nice, P
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